



LITLED AVID
A **SIGNODE** BRAND

PRODUCTS
SERVICES
INTEGRATION
AUTOMATION



pack



bundle



unitize



warehouse



transport



CF-5

Semi-automatic case former

Increase Productivity

This semi-automatic case former and pack station can increase output as much as 40% over hand sealing

Minimal Setup

Only two adjustments needed for a case size change over

Production Versatility

Attach the CF-5 to a case sealer with optional mounting brackets

Intuitive Design

Adjustable to optimal packing height & mechanically folds bottom flaps of the case.

CF-5

Semi-automatic case former



The CF-5 is a semi-automatic case former capable of handling a variety of case sizes. It has an intuitive design that adjusts to most conveyor heights using slide and lock legs, making it easily compatible with most sealers.

The CF-5 uses an Allen Bradley Micro 800 PLC (Programmable Logic Controller) to drive the cases.

This equipment can be easily operated and requires minimal operator training.

Features and benefits

■ Performance

- Allen-Bradley Micro 800 PLC driven - MicroLogix 830 electronically controlled sequencing
- Ease of programming

■ Versatility

- Expansive case size range with simple box set up & changeover – two adjustment scales
- Attaches to virtually any case sealer in the industry with optional mounting brackets
- Simple slide and lock legs, making it easy to match conveyor height
- User-friendly workplace design

■ Durability

- Heavy duty steel construction, powder coated steel frame with stainless steel covers and contact points for wear and corrosion resistance – 25 kg (55 lb.) case capability

Optional equipment

- Spare parts kit
- Permanently change conveyor height up to 96.5 cm (38")
- Casters
- 3 phase electric
- Air dryer
- Mounting kit
- NEMA 4 electrics
- Specific brand PLC
- Stainless steel construction



CF-5 Technical Specifications

Power	115 volts, 60 cycle, single phase
Air	6.5 SCFM @ 50 psi
Production Rate	Up to 6 cases per minute, depending on operator dexterity
Case Range	Length: 203 mm - 673 mm (8 in - 26.5 in) Width: 127 mm - 508 mm (5 in - 20 in) Minimum Height: 76 mm (3 in)
Machine Dimensions	Length: 112 cm (44 in) Width: 84 cm (33 in) Height: 86.5 (34 in)
Conveyor Height	22 1/4" to 30 1/4" Standard Consult factory for other heights
Warranty	1 Year

* HSC Containers must be a minimum of 252 mm (6") in height